



Dart Hawkesbury
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D3953-7

Job Sheet 16878



Part No: D3953-7

Job Qty: 40 ea

Part Name: Spring Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/21/17

Job Tracking No:

Due Date: 12/3/17

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV C IPP RevA: New issue DD verified by:EC IPP Rev:B as per dwg revC DD 10.03.02 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	40 Ea		12/2/17	0.00	0.00	Start Up Machining		
100	Hardinge	40 pcs		12/3/17	0.00	1.78	Hardinge		
120	QC	40 pcs		12/3/17	0.00	0.00	QC8		
130	Packaging	40 pcs		12/3/17	0.00	0.00	Packaging3		
140	QC21-SA	40 Ea		12/3/17	0.00	0.00	QC21		

Part Op
Descriptions: 100 - TURN AS PER FOLIO FA854 & DWG

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	MDELRINR0.750	2	12	0	0

Part Specifications

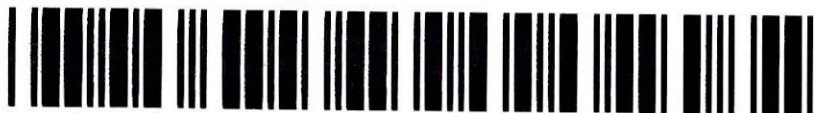
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Gas Spring Spacer	0.630Inches ± 0.030	0.660 0.600	Diameter	
2	Gas Spring Spacer	0.257Inches + 0.006 - 0.001	0.263 0.256	Diameter	
3	Gas Spring Spacer	0.370Inches + 0.000 - 0.030	0.370 0.340		

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AEROSPACE
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Spring Spacer

PART NO: D3953-7

Revision:

Operation: Start up Operation

Change No:

Mfg Date: 12/07/17

Job No: 168678

